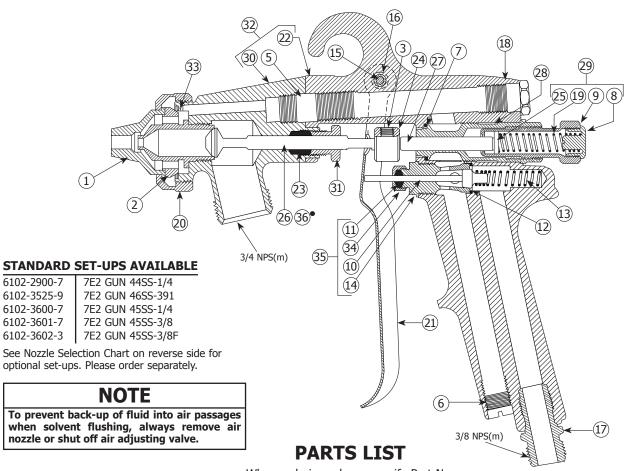


BITIKS MODEL 7E2 SPRAY GUN



When ordering, please specify Part No.

ITEM NO.	PART NO.	DESCRIPTION	QTY.	ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	*	AIR NOZZLE	. 1	20	54-864	RETAINER RING	. 1
2	*	FLUID NOZZLE	. 1	21	54-1091	TRIGGER Four Finger	. 1
3	20-1237	SET SCREW Soc. Hd. 1/4-20 x 1/4	. 1	22	54-1204	GUN BODY	
4	20-2002	WRENCH Allen, 1/8" Hex (Not Shown)	. 1	23	54-1205†	PACKING Needle Valve	. 1
5	54-710	SCREW		24	54-1210	NEEDLE COLLAR	. 1
6	54-714	PLUG	. 1	25	54-1213	RING	. 1
7	54-723	GASKET Fluid Control	. 1	26	54-1219	NEEDLE	. 1
8	54-725	SCREW Spring Retainer	. 1	27	54-1220	NEEDLE PIN	. 1
9	54-726	BODY Fluid Control		28	54-1221	HOUSING Fluid Control	. 1
10	54-744	STEM Air Valve	. 1	29	54-1223	SCREW ASSEMBLY Fluid Control	. 1
11	54-747†	PACKING Air Valve	. 1	30	54-1239	GUN HEAD	. 1
12	54-749†	GASKET Air Valve	. 1	31	54-1244	PACKING NUT	. 1
13	54-750†	SPRING Air Valve	. 1	32	54-1245	GUN BODY ASSEMBLY	. 1
14	54-751	BODY Air Valve	. 1	33	54-1246†	GASKET Fluid Nozzle	. 1
15	54-759	SCREW Trigger	. 1	34	54-1340	PACKING NUT Air Valve	. 1
16	54-760	STUD Trigger	. 1	35	54-1341	AIR VALVE ASSEMBLY	. 1
17	54-788	AIR CONNECTION	. 1	36	54-3264•	NEEDLE Stainless Steel (Optional)	. 1
18	54-806	CAP		37	82-221	CLEANING BRUSH (Not Shown)	. 1
19	54-839	SPRING Fluid Control	. 1				

 $^{^{}st}$ When ordering, please specify number stamped on nozzle. See nozzle selection chart on reverse side.

[•] Optional, please order separately.

[†] Repair Kit 6-224, please order separately.

In this part sheet, the words **WARNING**, **CAUTION** and **NOTE** are used to emphasize important safety information as follows:

A WARNING

Hazards or unsafe practices which could result in severe personal injury, death or substantial property damage.

A CAUTION

Hazards or unsafe practices which could result in minor personal injury, product or property damage.

NOTE

Important installation, operation or maintenance information.

A WARNING

Read the following warnings before using this equipment.



READ THE MANUAL

Before operating finishing equipment, read and understand all safety, operation and maintenance information provided in the operation manual.



OPERATOR TRAINING

All personnel must be trained before operating finishing equipment.



EQUIPMENT MISUSE HAZARD

Equipment misuse can cause the equipment to rupture, malfunction, or start unexpectedly and result in serious injury.



LOCK OUT / TAG-OUT

Failure to de-energize, disconnect, lock out and tag-out all power sources before performing equipment maintenance could cause serious injury or death.



AUTOMATIC EQUIPMENT

Automatic equipment may start suddenly without warning.



PRESSURE RELIEF PROCEDURE

Always follow the pressure relief procedure in the equipment instruction manual.



KEEP EQUIPMENT GUARDS IN PLACE

Do not operate the equipment if the safety devices have been removed.



KNOW WHERE AND HOW TO SHUT OFF THE EQUIPMENT IN CASE OF AN EMERGENCY



WEAR SAFETY GLASSES

Failure to wear safety glasses with side shields could result in serious eye injury or blindness.



INSPECT THE EQUIPMENT DAILY

Inspect the equipment for worn or broken parts on a daily basis. Do not operate the equipment if you are uncertain about its condition.



NEVER MODIFY THE EQUIPMENT

Do not modify the equipment unless the manufacturer provides written approval.



NOISE HAZARD

You may be injured by loud noise. Hearing protection may be required when using this equipment.



PROJECTILE HAZARD

You may be injured by venting liquids or gases that are released under pressure, or flying debris.



PINCH POINT HAZARD

Moving parts can crush and cut. Pinch points are basically any areas where there are moving parts.



STATIC CHARGE

Fluid may develop a static charge that must be dissipated through proper grounding of the equipment, objects to be sprayed and all other electrically conductive objects in the dispensing area. Improper grounding or sparks can cause a hazardous condition and result in fire, explosion or electric shock and other serious injury.



WEAR RESPIRATOR

Toxic fumes can cause serious injury or death if inhaled. Wear a respirator as recommended by the fluid and solvent manufacturer's Safety Data Sheet.



TOXIC FLUID & FUMES

Hazardous fluid or toxic fumes can cause serious injury or death if splashed in the eyes or on the skin, inhaled, injected or swallowed. LEARN and KNOW the specific hazards or the fluids you are using.



FIRE AND EXPLOSION HAZARD

Improper equipment grounding, poor ventilation, open flame or sparks can cause a hazardous condition and result in fire or explosion and serious injury.



MEDICAL ALERT

Any injury caused by high pressure liquid can be serious. If you are injured or even suspect an injury:

- Go to an emergency room immediately.
- Tell the doctor you suspect an injection injury.
- Show the doctor this medical information or the medical alert card provided with your airless spray equipment.
- Tell the doctor what kind of fluid you were spraying or dispensing.



GET IMMEDIATE MEDICAL ATTENTION

To prevent contact with the fluid, please note the following:

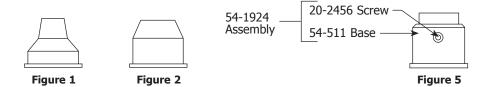
- Never point the gun/valve at anyone or any part of the body.
- Never put hand or fingers over the spray tip.
- Never attempt to stop or deflect fluid leaks with your hand, body, glove or rag.
- Always have the tip guard on the spray gun before spraying.
- Always ensure that the gun trigger safety operates before spraying.

IT IS THE RESPONSIBILITY OF THE EMPLOYER TO PROVIDE THIS INFORMATION TO THE OPERATOR OF THE EQUIPMENT. FOR FURTHER SAFETY INFORMATION REGARDING THIS EQUIPMENT, SEE THE GENERAL EQUIPMENT SAFETY BOOKLET (77-5300).

NOZZLE SELECTION CHART

Nozzle Combination Fluid x Air	Fluid No.	Nozzle Orifice Size (Inches)	No.	Air Nozzle Reference Figure		Body Base No.	Max. Fan Width @8"	Spr Shape	ay Mix*	Air Required at 50 PSI (CFM)
44SS x 1/4	44SS	.187	1/4	1	Steel			Round	I	13.2
45SS x 1/4	45SS	.250	1/4	1	Steel		Round	Round	I	13.2
47SS x 3/8	47SS	.375	3/8	1	Steel			Round	I	20.3
45SS x 3/8F	45SS	.250	3/8F	2	Steel		9"	Fan	I	20.0
46SS x 190	46SS	.312	190	5	T. Carbide	54-1924	10"	Fan	I	11.5
46SS x 191	46SS	.312	191	5	T. Carbide	54-1924	11"	Fan	I	9.0
46SS x 390	46SS	.312	390	5	Stnls. Steel	54-1924	10"	Fan	I	11.5
46SS x 391	46SS	.312	391	5	Stnls. Steel	54-1924	11"	Fan	I	9.0

^{*}I = Internal Mix. E = External Mix.



WARRANTY POLICY

This product is covered by Carlisle Fluid Technologies' materials and workmanship limited warranty. The use of any parts or accessories, from a source other than Carlisle Fluid Technologies, will void all warranties. Failure to reasonably follow any maintenance guidance provided may invalidate any warranty.

For specific warranty information please contact Carlisle Fluid Technologies.

Carlisle Fluid Technologies is a global leader in innovative finishing technologies.

Carlisle Fluid Technologies reserves the right to modify equipment specifications without prior notice.

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For technical assistance or to locate an authorized distributor, contact one of our international sales and customer support locations.

Region	Industrial/Automotive	Automotive Refinishing				
Americas	Tel: 1-800-992-4657 Fax: 1-888-246-5732	Tel: 1-800-445-3988 Fax: 1-800-445-6643				
Europe, Africa, Middle East, India	Tel: +44 (0)1202 571 111 Fax: +44 (0)1202 573 488					
China	Tel: +8621-3373 0108 Fax: +8621-3373 0308					
Japan	Tel: +81 45 785 6421 Fax: +81 45 785 6517					
Australia	Tel: +61 (0) 2 8525 7555 Fax: +61 (0) 2 8525 7575					

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